ACCELERATOR CONTROL, FUEL & GI EXHAUST SYSTEMS

SECTION FE

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LC

EC

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PREPARATION

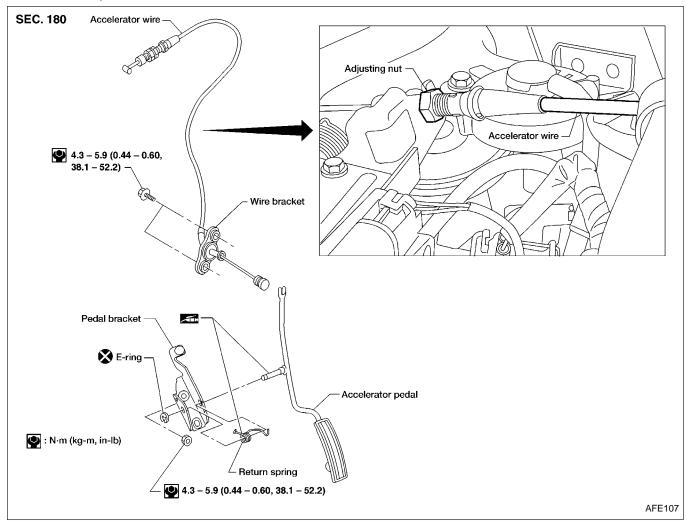
Special Service Tool

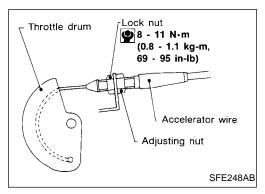
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

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Tool number (Kent-Moore No.) Tool name	Description	
KV10114400 (J-38365) Heated oxygen sensor wrench	a	Loosening or tightening front and rear heated oxygen sensors
	NT636	a = 22 mm (0.87 in)
Tool name (Kent-Moore No.)	Description	
Oxygen sensor thread cleaner (J-43897-18) (J-43897-12)	a b Mating surface shave cylinder Flutes	Reconditioning the exhaust system threads before installing a new oxygen sensor. Use with anti-seize lubricant shown below. A: J-43897-18
Anti-seize Lubricant Permatex [™] 133AR or equivalent meeting MIL Specification MIL-A-907		Lubricating oxygen sensor thread, cleaning tool when reconditioning exhaust system threads.
	AEM489	

CAUTION:

- When removing accelerator wire, mark initial position of lock nut.
- Check that throttle valve opens fully when accelerator pedal is fully depressed. Check that throttle valve returns to idle position when accelerator pedal is released.
- Check accelerator control parts for improper contact with any adjacent parts.
- When connecting accelerator wire, do not twist or scratch the inner wire.
- For adjustment of A/T throttle wire, refer to AT section ("Throttle Wire Adjustment", "ON-VEHICLE SERVICE").





Adjusting Accelerator Wire

CAUTION:

- Make sure the ASCD wire is not pulling the throttle drum.
 - For ASCD wire adjustment, refer to EL section ["AUTO-MATIC SPEED CONTROL DEVICE (ASCD)"].
 - Loosen lock nut, and tighten adjusting nut until throttle drum starts to move.
 - Loosen adjusting nut 1.5 to 2 turns and tighten lock nut.

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Fuel Tank

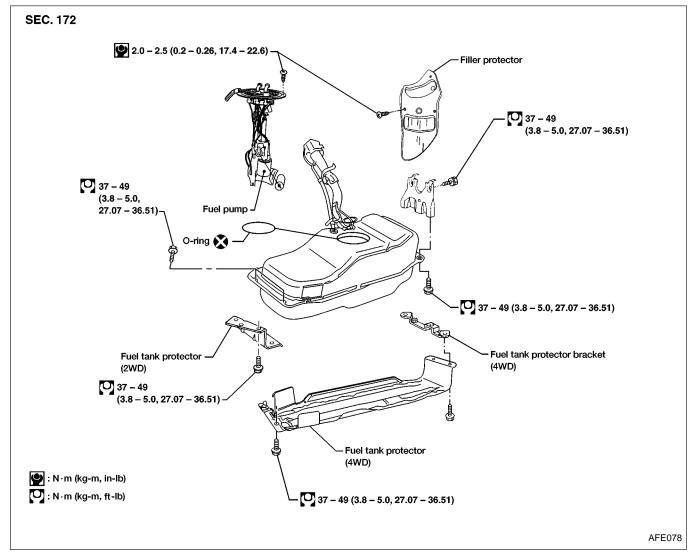
WARNING:

When replacing fuel line parts, be sure to observe the following:

- Put a "CAUTION: FLAMMABLE" sign in workshop.
- Do not smoke while servicing fuel system. Keep open flames and sparks away from work area.
- Furnish workshop with a CO₂ fire extinguisher.

CAUTION:

- Before removing fuel line parts, carry out the following procedures:
- a. Put drained fuel in an explosion-proof container and put the lid on securely.
- b. Release fuel pressure from fuel line. Refer to EC section ("Fuel Pressure Release", "BASIC SER-VICE PROCEDURE").
- c. Disconnect battery ground cable.
- When installing fuel check valve, install it in the correct direction. Refer to EC section ("EVAPO-RATIVE EMISSION SYSTEM").
- Always replace O-ring with a new one.
- Do not kink or twist tubes and hoses during installation.
- To avoid damaging hoses, do not tighten hose clamps excessively.
- After installing tubes, run engine and check for fuel leaks at connections.
- Use only a genuine fuel filler cap as a replacement. If an incorrect fuel filler cap is used, the MIL may turn on.



FUEL SYSTEM

Fuel Tank (Cont'd) **REMOVAL**

CAUTION:

- Do not disconnect any fuel line unless absolutely neces-
- Plug hose and pipe openings to prevent entry of dust and dirt.



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- AFE076
- Release fuel pressure. Refer to EC section ("Fuel Pressure Release", "BASIC SERVICE PROCEDURE").
- 2. Disconnect battery ground cable.
- Drain fuel from fuel tank. 3.
- Disconnect electrical connector.

Remove fuel tank protector.

- Remove filler protector.
- Disconnect filler tubes, EVAP hose, fuel supply tube and fuel 6. return tube.



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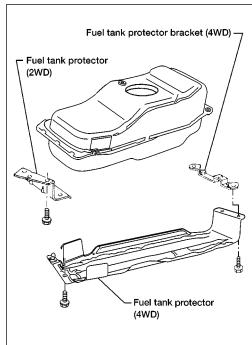
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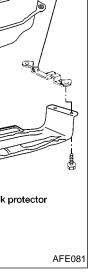
RS

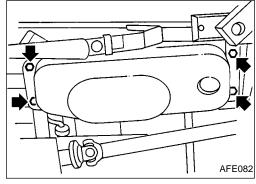
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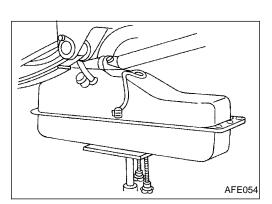




Remove four fuel tank mounting bolts while supporting fuel tank.

FUEL SYSTEM

Fuel Tank (Cont'd)



9. Remove fuel tank.

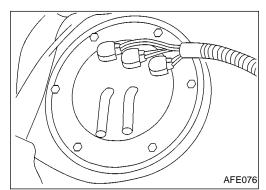
INSTALLATION

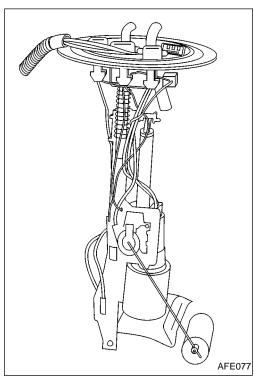
To install, reverse the removal procedure.

CAUTION:

- Do not kink or twist hoses and tubes during installation.
- To avoid damaging hoses, do not tighten hose clamps excessively.
- Tighten bolts to specified torque.
- After installation, run engine and check for leaks at connections.

FUEL SYSTEM





Fuel Pump and Gauge

REMOVAL

1. Remove fuel tank. Refer to FE-5.

Disconnect fuel supply tube, fuel return tube and electrical connector.

3. Remove the six screws.

4. Remove fuel pump and gauge.

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INSTALLATION

To install, reverse the removal procedure.

CAUTION:

• Tighten bolts to specified torque.

9: 2.0 - 2.5 N·m (0.20 - 0.26 kg-m, 17.4 - 22.6 in-lb)

Always replace O-ring with a new one.

 After installation, run engine and check for leaks at connections.

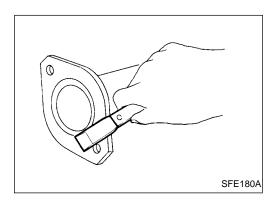
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CAUTION:

- Replace exhaust gaskets with new ones when reassembling.
 - If gasket remains on flange surface, scrape off completely as shown at left.
- With engine running, check all tube connections for exhaust gas leaks, and entire system for unusual noises.
- Check to ensure that mounting brackets and mounting insulators are installed properly and are free from undue stress. Improper installation could result in excessive noise or vibration.
- Discard any heated oxygen sensor dropped from a height of more than 0.5 m (19.7 in) onto a hard surface such as a concrete floor; use a new one.
- Before installing new oxygen sensor, clean exhaust system threads using oxygen sensor thread cleaner Tool J-43897-18 or J-43897-12 and approved anti-seize lubricant.

GI 2WD model **SEC. 200** MA 2WD FED. Gasket Rear heated 43 – 55 oxygen sensor (4.4 - 5.6,40 – 60 32 - 41) (4.1 - 6.1,EM 30 – 44) 43 – 55 то А LC (4.4 - 5.6,32 - 41) **Gasket** Three-way EC catalytic converter **Gasket** 13 – 16 FE (1.3 - 1.6,9 – 12) CL **9** 5 – 7 MT (0.5 - 0.7,43 – 61) **♀** 5 − 7 (0.5 - 0.7,43 - 61) AT 13 – 16 13 – 16 (1.3 - 1.6,(1.3 – 1.6, 4 9 – 12) TF 9 - 12) Gasket 13 – 16 PD (1.3 - 1.6,13 – 16 **3** 43 – 45 9 – 12) (1.3 - 1.6,(4.4 - 5.6,9 - 12) 32 - 41) FA Α RA **43 – 55** Gasket (4.4 - 5.6,32 – 41) (0) Gasket -40 – 50 Rear heated (4 - 5,Three-way oxygen sensor 43 – 55 30 - 37)40 – 60 catalytic (4.4 - 5.6,13 – 16 – ST converter (4.1 - 6.1,32 - 41)(1.3 - 1.6,30 - 44) 9 – 12) RS BT **♀** 5 − 7 HA (0.5 - 0.7, 43 - 61): N·m (kg-m, in-lb)

AFE080

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Gasket

○ : N·m (kg-m, ft-lb)

★ : Flange joint or clamp joint

4WD model SEC. 200

